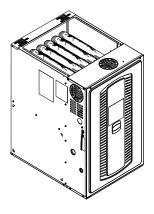
# **Submittal**

### Upflow / Downflow / Horizontal Left/Right Single Stage Non-condensing Gas Fired Furnace 120,000 BTUH

S8X1D120M5PSCA/B

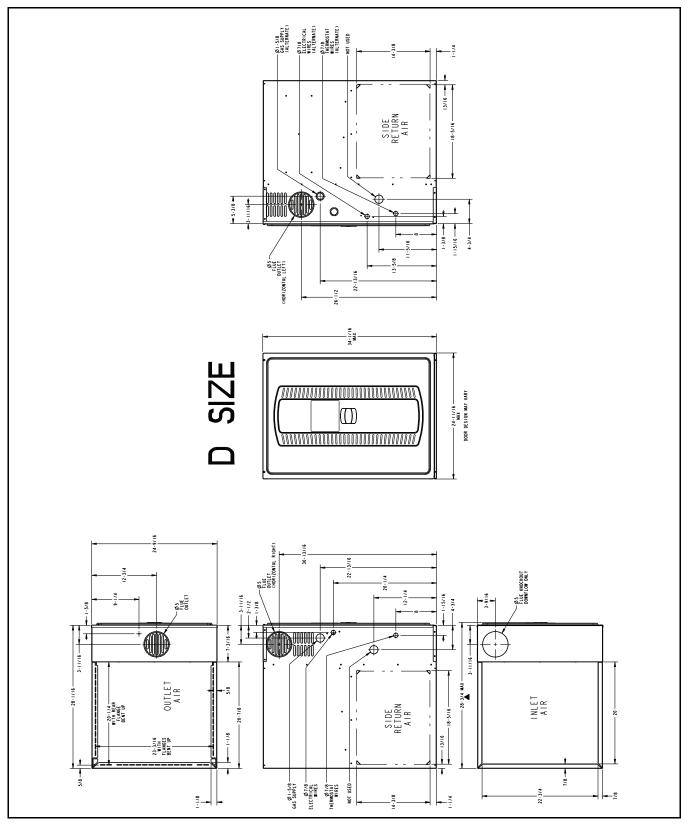


**Note:** Models may have a "T" in the 12th digit designating they meet California less than 40 ng/J (NOx) emissions requirements.

**Note:** Graphics in this document are for representation only. Actual model may differ in appearance.

# **Outline Drawing**

Table 1. 24.5" Width Cabinet



# **Product Specifications**

MODEL	S8X1D120M5PSCA/B
Туре	Upflow / Horizontal / Downflow
RATINGS (b)	
Input BTUH	120,000
Capacity BTUH (ICS) (c)	98,000
Temp. Rise (Min Max.) °F	35 - 65
AFUE - Rating (c)	80
Return Air Temp. (Min Max.) °F	55°F - 80°F
BLOWER DRIVE	DIRECT
Diameter - Width (in.)	11 X 11
No. Used	1
Speeds (No.) (d)	CTM - 9
CFM vs. in. w.g.	See Fan Performance Table
Motor HP	1
R.P.M.	1050
Volts / Ph / Hz	120 / 1 / 60
FLA	10.9
COMBUSTION FAN - Type	PSC
Drive - No. Speeds	Direct - 1
Motor RPM	3300 / 3025
Volts/Ph/Hz	120 / 1 / 60
FLA	0.33 / 0.57
Inducer Orifice	2.15
FILTER - Furnished?	No
Type Recommended	High Velocity
Hi Vel. (NoSize-Thk.)	1 - 24 X 25 - 1 in.

	S8X1D120M5PSCA/B
MODEL	(a)
VENT PIPE DIAMETER - Min. (in.) (e)	4 Round
HEAT EXCHANGER - Type	Aluminized Steel
Gauge (Fired)	20 - 19
ORIFICES - Main	
Nat. Gas Qty Drill Size	6 - 45
L.P. Gas Qty Drill Size	6 - 56
GAS VALVE	Redundant - Single Stage
PILOT SAFETY DEVICE - Type	120 V SiNi Igniter
BURNERS - QTY	6
POWER CONN V/Ph/HZ (f)	120 / 1 / 60
Ampacity (Amps)	14.1 / 14.4
Max. Overcurrent Protection (Amps)	15
PIPE CONN. SIZE (IN.)	1/2
DIMENSIONS	H x W x D
Uncrated (in.)	34 x 24.5 x 28.75
Crated (in.)	35.5 x 26.5 x 30.87
WEIGHT	
Shipping (Lbs.)/Net (Lbs.)	160 / 152

<sup>(</sup>a) Central Furnace heating designs are certified to ANSI Z21.47 - latest edition.

<sup>(</sup>b) For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level

<sup>(</sup>c) Based on U.S. government standard tests.

<sup>(</sup>d) 9 Speed constant torque ECM Blower Motor.

<sup>(</sup>e) Refer to the Installer's Guide.

<sup>(</sup>f) The above wiring specifications are in accordance with National Electric Code, however, installations must comply with local codes.

## **Airflow Table**

Furnace Airflow (CFM) Vs. External Static Pressure (in. W.C.)								
Model	Тар	Static	0.1	0.3	0.5	0.7	0.9	
	1	SCFM	1469	912	355			
	1	Watts	184	126	68			
	2	SCFM	1429	1165	900	636	371	
	2	Watts	175	171	168	164	160	
	3	SCFM	1567	1401	1235	1069	903	
	3	Watts	215	232	248	264	280	
	4	SCFM	1858	1731	1605	1478	1351	
	4	Watts	334	361	388	415	441	
S8X1D120M5PSC	5	SCFM	2004	1890	1776	1662	1548	
SOXIDIZUMSPSC	5	Watts	418	447	476	505	534	
	6	SCFM	2110	2004	1898	1792	1686	
		Watts	488	518	549	580	611	
	7	SCFM	2245	2148	2052	1956	1860	
	'	Watts	596	629	662	695	729	
	8	SCFM	2440	2345	2250	2155	2060	
	8	Watts	765	794	824	854	884	
	9	SCFM	2536	2431	2325	2220	2114	
	9	Watts	882	904	927	949	972	

# **CFM Versus Temperature Rise**

### S8X1 Furnaces have one stage heating

#### Table 2. S8X1

Madal		CFM Versus Temperature Rise																			
Model 400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	
S8X1D120M5PSC												59	56	52	49	47	44	42	40	39	37

### **General Features**

#### **NATURAL GAS MODELS**

Central Heating furnace designs are certified by Intertek for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

#### SAFE OPERATION

The Integrated System Control is a solid state device which continuously monitors for presence of flame when the system is in the heating mode of operation. Dual solenoid combination gas valve and regulator provide additional safety.

#### **QUICK HEATING**

Durable, cycle tested, heavy gauge **tubular aluminized steel heat exchanger** quickly transfers heat to provide warm conditioned air to the structure. **Low energy power vent blower**, to increase efficiency and provide a discharge of gas fumes to the outside.

#### **BURNERS**

Multiport, Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P.** gas with LP conversion kit.

#### INTEGRATED SYSTEM CONTROL

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas

valve, flame control and includes self diagnostics for ease of service.

#### **ENERGY EFFICIENT OPERATION**

Air-Tite™ cabinet design is certified to <1% air leakage per ASHRAE 193 "Method of Test for Determining the Airtightness of HVAC Equipment."

#### **AIR DELIVERY**

The 9 speed constant torque blower motor has sufficient airflow for most heating and cooling requirements and will switch from heating to cooling speeds on demand from room thermostat.

#### STYLING

Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. Every orientation has at least two venting options. There are no knockouts on cabinet.

#### FEATURES AND GENERAL OPERATION

The S-Series furnace utilizes a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switches.

### **Features and Benefits**

#### 80% AFUE on S8X1 FURNACE MODELS

Lowers utility bills

#### **ELECTRICALLY EFFICIENT**

Efficient airflow design reduces electrical energy use

#### 34 INCH TALL

Lighter, easier to move and fit into tight spaces like short basements or tight closets

Works great with larger, high-efficiency coils

No knockouts

#### 4-WAY MULTI-POISE

8 SKU's — Upflow / Downflow / Horizontal Left / Horizontal Right

Added application flexibility and reduction in specification errors

#### AIRFI OW

At least 400 CFM/ton at 0.5 in.  $\rm H_20$  external static pressure

#### REGULATORY

All models are air tight; 1% or less air leakage as per ASHRAE 193

Open vestibule design provides a full 34" high open vestibule for ease of installation and service

#### **DIMENSIONS**

Width is industry standard: 24.5"

Depth remains approximately 28"

Cabinet is compatible with industry standard coils, as well as, other accessories

#### INTEGRATED FURNACE CONTROL

Setup / Status / Diagnostics / Digital Display

No dip switches

Last six errors stored

Dry contact EAC and HUM connections

All Molex connections; no spade terminals

Low voltage labeled above and below

Rain shield over IFC keeps condensate off the control

#### **TUBULAR ALUMINIZED STEEL HEAT EXCHANGER**

## VORTICA II BLOWER, DESIGNED EXCLUSIVELY FOR THE S-SERIES FURNACE

Improved airflow efficiency

Durable, easy to clean, housing

Single piece belly band/ motor arm assembly

Blower deck has full-length rails for easy removal and replacement, regardless of poise

## FOUR-WAY MULTI-POISE (UPFLOW, DOWNFLOW, HORIZONTAL LEFT AND RIGHT)

Easier to specify

Shipped ready to install (no conversion kits required)

Every model has at least two venting options

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